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What Is Claimed:

1. A process for correcting presbyopia, comprising:

resecting a resection portion of a cornea of an eye of a patient to expose a corneal

determining a nasal-superior center point of the eye;

sculpting an annular portion of the corneal stroma, leaving a central optic zone of the corneal stroma unsculpted, which central optic zone has a center point coinciding with the nasal-superior center point; and

repositioning the resection portion of the cornea onto the eye.

- 2. The process according to claim 1, wherein the nasal-superior center point is one unit superior and one unit nasal to a center point of a pupil, with each unit represented by one third of a radius of a circle defined by the pupil.
- 3. The process according to claim 1, wherein the step of determining the nasal-superior center point of the eye comprises:

identifying four quadrants of a pupil of an eye based on a physical center point of the pupil; and

identifying a nasal-superior central point, which is:

a pre-determined distance from the center point of the pupil to an upper edge of the pupil; and

a pre-determined distance from the center point of the pupil to an inner edge of the pupil nearest the nose.

4. The process according to claim 3, wherein the pre-determined distance from the center

point of the pupil to an upper edge of the pupil is one unit superior to a center point of the pupil, and the pre-determined distance from the center point of the pupil to an inner edge of the pupil nearest the nose is one unit pasal to a center point of a pupil, with each unit represented by one

nearest the nose is one unit nasal to a center point of a pupil, with each unit represented by one third of the radius of a circle defined by the pupil.

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means for removing exposed corneal stroma tissue;

means for controlling the corneal stroma tissue removing means, so as to form an ablation region in a corneal stroma of an eye, to thereby provide presbyopic correction to the eye; and

means for determining a nasal-superior center point, for use by the means for controlling the comeal stroma tissue removing means in forming the ablation region.

- 6. The presbyopia correction system according to claim 5, wherein the removing means includes a laser system, and the determining means comprises a reference location system of the laser system.
- 7. The presbyopia correction system according to claim 5, wherein the determining means includes marking or tagging means.
- 8. The presbyopia correction system according to claim 5, wherein the nasal-superior center point is one unit superior and one unit nasal to a center point of a pupil, with each unit represented by one third of a radius of a circle defined by the pupil.
- 9. The presbyopia correction system according to claim 5, wherein the means for determining the nasal-superior center point determines the position of the nasal-superior center point by:
 - identifying four quadrants of a pupil of an eye based on a physical center point of the pupil; and thereafter,

identifying the nasal-superior center point, which is:

- a pre-determined distance from the center point of the pupil to an upper edge of the pupil; and
- a pre-determined distance from the center point of the pupil to an inner edge of the pupil nearest the nose.

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- 10. A method of producing a presbyopic corrective comea profile, comprising:
- a) defining an internal circular zone A, having a diameter I, which represents an unablated portion of the profile;
- b) defining an inner annular ablated zone B, about the internal circular zone, having an outer diameter H and an internal diameter I;

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- c) defining an intermediate annular zone C, about the inner annular ablated zone B, having an outer diameter G and an internal diameter H;
- d) defining an outer annular zone D, about the intermediate annular zone C, having an internal diameter G, and having an outer periphery with a diameter F; and
- e) establishing a presbyopic corrective cornea profile based on the zones defined in steps a) to d).
- 11. The method according to claim 10, wherein the internal circular zone A is centered about a nasal-superior central point.
- 12. The method according to claim 10, wherein the presbyopic corrective comea profile is represented by the following formula:

$$G(X) = F(X) + F(X) * (k_3/10 + factor/k_3) * arctan (factor-1)$$

- 13. The method according to claim 10, wherein the inner annular ablated zone B is the zone of maximum ablation depth, and has a maximum ablation depth of about 34 to 42 microns.
- 14. The method according to claim 10, wherein the corrective corneal profile defines an aspherical concave or cup-shaped region extending upward from a point of maximum ablation representation.
- 15. The method according to claim 10, wherein the corrective corneal profile defines an aspherical concave or cup-shaped region extending to opposite radial sides of a vertical line extending through a point of maximum ablation representation of the profile, and wherein the profile represents a greater ablation volume on an exterior side of the vertical line than on an interior side.

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16. The method according to claim 10, wherein:
the diameter F represents a limbus to limbus diameter;
the diameter G is about 7.0 to 7.8 mm;
the diameter H is about 2.4 to 3.2 mm; and
the diameter I is about 1.4 to 1.8 mm.

17. The method according to claim 10, wherein a partial cross-section of the presbyopic corrective comea profile comprises:

a non-ablation representation for the internal circular zone A; the inner annular ablated zone B, exterior to the internal circular zone A, exhibiting a small radiused edge and a point of maximum deflection;

the intermediate annular zone C, exterior to the inner annular ablated zone B, exhibiting a continuously smoothly curving extension to a radiused transition edge; and the outer annular zone D, exterior to the intermediate annular zone C, which is unablated.

18. The method according to claim 10, wherein a partial cross-section of the presbyopic corrective comea profile comprises:

the internal circular zone A;

the inner annular ablated zone B, exterior to the internal circular zone A, exhibiting a radiused convex edge and a steep, concave drop off profile to a point of maximum ablation;

the intermediate annular zone C, exterior to the inner annular ablated zone B, exhibiting a continuously smoothly curving extension from the point of maximum ablation to a radiused transition edge; and

the outer annular zone D, exterior to the intermediate annular zone C, which is unablated.

19. The method according to claim 18, wherein the inner annular ablated zone B and the intermediate annular zone C form, in a lower quarter of the depth region, a concave, cup-shaped

20. The method according to claim 18, wherein the inner annular ablated zone B and the intermediate annular zone C form a concave, cup-shaped profile section which is asymmetric.

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- 21. The method according to claim 18, wherein the inner annular ablated zone B and the intermediate annular zone C form a concave, cup-shaped profile section in which a vertical line extending through the point of maximum ablation defines an interior angle and an exterior angle, wherein the interior angle is less than the exterior angle.
- 22. The method according to claim 18, wherein the inner annular ablated zone B and the intermediate annular zone C form a concave, cup-shaped profile section in which a vertical line extending through the point of maximum ablation defines an interior angle and an exterior angle with the exterior angle to interior angle ratio being about 2:1.
- 23. The method according to claim 22 wherein the exterior angle is 50° and the interor angle is 25°.
- 24. A method for determining a nasal-superior central point for a central unablated zone of a presbyopic corrective corneal contour, comprising:

identifying four quadrants of a pupil of an eye based on a physical center point of the pupil; and thereafter

identifying the position of the nasal-superior central point, which is:

a pre-determined distance from the center point of the pupil to an upper edge of the pupil; and

a pre-determined distance from the center point of the pupil to an inner edge of the pupil nearest the nose.

25. An apparatus for adapting a laser system for use as a presbyopic corrective system, the apparatus comprising:

means for establishing a presbyopic corrective laser ablation profile, for use with a control system of the laser system, which means for establishing is based on zone representations of the eye which include:

a) an internal circular zone A, having a diameter I, which represents an unablated portion of the profile,

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- b) an inner annular ablated zone B, about the internal circular zone, having an outer diameter H and an internal diameter I,
- c) an intermediate annular zone C, about the inner annular ablated zone B, having an outer diameter G and an internal diameter H, and
- d) an outer annular zone D, about the intermediate annular zone C, having an internal diameter G, and having an outer periphery with a diameter F; and input means for inputting data to said means for establishing from which the presbyopic corrective laser ablation profile is determined.
- 26. The apparatus according to claim 25, wherein the profile establishing means includes a software program.
- 27. The apparatus according to claim 25, wherein the profile establishing means includes means for conveying the presbyopic corrective laser ablation profile to a flying spot assembly of the laser system.
- 28. The apparatus according to claim 25, wherein the apparatus includes an erodible mask.
- 25. The apparatus according to claim 25, wherein the formula $G(X) = F(X) + F(X) * (k_3/10 + factor/k_3) * arctan (factor 1) is utilized by the means for establishing.$
- 30. The apparatus according to claim 25, wherein the input means includes input data reception area means corresponding to insertable variables utilized by said means for establishing a profile.

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31. The apparatus according to claim 30, wherein the input means includes a processor, and the input data reception area includes representative point ranges stored as a selectable data base.